March 2008

E34 Series

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Product Description

Operator

Eaton's Cutler-Hammer® E34 Series 30.5 mm pushbutton line features the same rugged die cast construction of our 10250T line with an additional two-layer 100% solid thermosetting cathodic epoxy coating. This coating provides a flat black smooth, consistent, corrosion resistant surface that has passed a demanding 600 hour salt spray test. (The industry standard for this 4X test requires only 200 hours.)

Ultraviolet Light

E34 cathodic coating is not recommended for use in applications where exposure to ultraviolet light exists — use NEMA 4X 10250T operators.

Reliability Nibs

Eaton's Cutler-Hammer contact blocks feature enclosed silver contacts with pointed "reliability nibs" for reliable performance from logic level up to 600V. To ensure reliable switching, nibs bite through oxide which can form on silver contacts, eliminating the need for expensive logic level blocks for most applications.

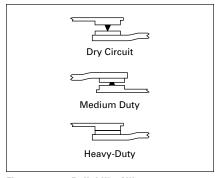


Figure 47-122. Reliability Nibs

Liquid Drainage

Eaton's Cutler-Hammer pushbutton operators offer front of panel drainage via holes in the operator bushing. Hidden from view by the mounting nut, these holes prevent buildup of liquid inside the operator, which can prevent operation in freezing environments. The holes also provide a route for escaping liquid in high pressure washdowns, effectively relieving pressure from the internal diaphragm seal, ensuring reliable sealing in applications even beyond NEMA 4.

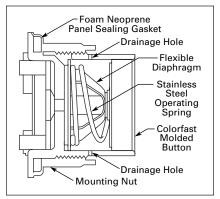
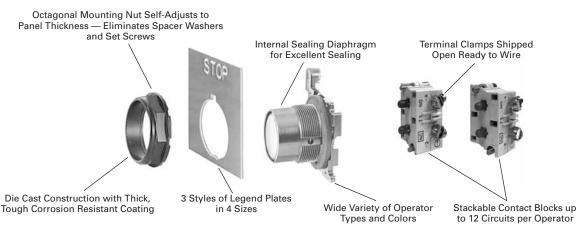


Figure 47-123. Diaphragm Seal

Features

- Epoxy-coated metal operators
- Corrosion resistant
- Integral ground screw terminal on operators
- FDA approved for sanitary chemical resistance requirements



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Pushbuttons & Indicating Lights 30.5 mm Corrosion Resistant Watertight/Oiltight

E34 Series, Technical Data and Specifications

Standards and Certifications

- CE EN60947-5-1
- UL 508 File No. E131568
- CSA C22.2 No. 14 File No. LR68551
- FDA 3-A Sanitary Standards

Ingress Protection

When mounted in similarly rated enclosure —

- Standard Indicating Lights
 - □ UL (NEMA) Type 1, 2, 3, 3R, 3S, 4, 4X, 12, 13
 - □ IEC IP65
- All Other Operators
 - UL (NEMA) Type 1, 2, 3, 3R, 4, 4X, 12, 13
 - □ IEC IP65

Technical Data and Specifications

Mechanical Ratings

- Frequency of operation
 - □ All pushbuttons: 6000 operations/hr.
 - □ Key and lever selector switches: 3000 operations/hr.
 - Auto-latch devices: 1200 operations/hr.
- Life
- □ Pushbuttons: 10 x 106 operations
- □ Contact blocks: 10 x 10⁶ operations
- □ PresTest units: 10 x 106 operations
- □ Lever and key selector switches:
 0.25 x 10⁶ operations
- ☐ Twist to release pushbuttons: 0.3 x 106 operations
- Shock resistance
 - □ Duration: 210 mS \geq 5g

Climate Conditions

- Operating Temperature: 1° to 150°F (-17° to 66°C)
- Storage Temperature: -40° to 176°F (-40° to 80°C)
- Altitude: 6,562 ft. (2,000m)
- Humidity: Max. 95% RH @ 60°C

Electrical Ratings

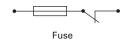
Table 47-260. Contact Block

Meet or Exceed NEMA Rating Designations A600, A300 and B300 for AC and P600 for DC									
Description	Volts AC 50 or 60 Hz				Volts DC				
	120	240	480	600	24/28	125	250		
Make and Emergency Interrupting Capacity (Amp)	60	30	15	12	5.7	1.1	0.55		
Normal Load Break (Amp)	6	3	1.5	1.2	5.7	1.1	0.55		
Thermal Current (Amp) Voltamperes:	10	10	10	10	5.0	5.0	5.0		
Make and Emergency Interrupting Capacity	7200	7200	7200	7200	138	138	138		
Normal Load Break	720	720	720	720	138	138	138		

- Insulation: Ui = 660V AC or DC
- Thermal: Ith = 10A

Short Circuit Coordination to IEC/EN 60947-5-1

- Rated conditional short circuit current: 1 kA
- Fuse type: GE Power Controls TIA 10, Red Spot Type gG, 10A, 660V AC, 460V DC, BS88-2, IEC 60269-2-1



- UL rating: A600, P600
 - □ AC load life duty cycle 1200 operations/hour
 - 10A: 110V pf 0.4 1 x 106 operations
 - 5A: 250V pf 0.4 1 x 106 operations
 - 2A: 660V pf 0.4 1 x 106 operations
- Switching capacity
 - □ AC15 rated make/break (11 x le at 1.1 x Ue)
 - 6A: 120V pf 0.3
 - 4A: 240V pf 0.3
 - 2A: 660V pf 0.3
 - □ DC13 rated make/break (1.1 x le at 1.1 x Ue)
 - 1.0A: 125V L/R ≥ 0.95 at 300 mS
 - 0.55A: 250V L/R \ge 0.95 at 300 mS
 - 0.1A: 660V L/R \ge 0.95 at 300 mS
 - 10A: 110V pure resistive
- Maximum ratings for logic level and hostile atmosphere application
 - □ Maximum amperes: 0.5A
 - □ Maximum volts: 120V AC/DC

- Low voltage switching: Conical shaped points or "reliability nibs" improve performance in dry circuit, corrosive, fine dust and other contaminated atmospheres. Under normal environmental conditions, the minimum operational voltage is 5V and the minimum operational current is 1 mA, AC/DC.
- Contact operation: Slow make and break. All normally closed contacts have positive opening operation, i.e., normally closed contacts are forced open in the event of contact weld or spring breakage.

Light Units

- Transformers: will withstand short circuit for 1 hour per IEC 60947-5-1
- Bulbs average life:
 - □ Transformer type: 20,000 hrs.
 - Resistor/direct voltage type: 2500 hrs. minimum @ rated V
 - □ LED: 60,000 to 100,000 hrs.

Terminals

- Marking: NC-NO on the contact block to meet the NEMA requirements. Dual marking system 1 – 2 for normally closed, 3 – 4 for normally open to meet BS5472 (Cenelec EN50 005).
- Clamps: Terminals are saddle clamp type for 1 x 22 AWG (0.34 mm²) to 2 x 14 AWG (2.5 mm²) conductors.
- Torque = 7 lb-in (0.8 Nm)
- Degree of protection against direct electrical contact: IP2X with fingerproof shroud